SIEMENS

Data sheet

6ES7312-1AE14-0AB0



SIMATIC S7-300, CPU 312 Central processing unit with MPI, Integr. power supply 24 V DC, Work memory 32 KB, Micro Memory Card required

Figure similar

General information	
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
 Repeat rate, min. 	1 s
Input current	
Current consumption (rated value)	650 mA
Current consumption (in no-load operation), typ.	140 mA
Inrush current, typ.	3.5 A
l²t	1 A ² ·s
Power loss	
Power loss, typ.	4 W
Memory	
Work memory	
• integrated	32 kbyte
expandable	No
Size of retentive memory for retentive data blocks	32 kbyte
Load memory	
Plug-in (MMC)	Yes
Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes
CPU processing times	
for bit operations, typ.	0.1 µs
for word operations, typ.	0.24 µs
for fixed point arithmetic, typ.	0.32 µs

for floating point arithmetic, typ.	1.1 µs
PU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	32 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	32 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	32 kbyte
OB	
 Description 	see instruction list
• Size, max.	32 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	4; OB 80, 82, 85, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
 per priority class 	16
additional within an error OB	4
ounters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	V
• present	Yes
• Type	SFB
Number S7 times	Unlimited (limited only by RAM capacity)
	256
Number Retentivity	230
— adjustable	Yes
— adjustable — lower limit	0
— upper limit — upper limit	255
— preset	No retentivity
Time range	No recentivity
— lower limit	10 ms
— upper limit	9 990 s
EC timer	0 000 0
• present	Yes
• Type	SFB
	OI D
Number	Unlimited (limited only by RAM capacity)

-	
Flag	050 h. 4a
Number, max.	256 byte
 Retentivity available 	Yes
 Retentivity preset 	MB 0 to MB 15
Number of clock memories	8
Data blocks	
 Retentivity adjustable 	Yes
 Retentivity preset 	Yes
Local data	
per priority class, max.	32 kbyte
Address area	
I/O address area	
• Inputs	1 024 byte
• Outputs	1 024 byte
Process image	1 024 byte
	4.004 h.da
• Inputs	1 024 byte
• Outputs	1 024 byte
 Inputs, adjustable 	1 024 byte
 Outputs, adjustable 	1 024 byte
 Inputs, default 	128 byte
Outputs, default	128 byte
Digital channels	
• Inputs	256
— of which central	256
Outputs	256
of which central	256
Analog channels	
• Inputs	64
— of which central	64
Outputs	64
of which central	64
	04
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
integrated	0
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	4
Rack	
• Racks, max.	1
Modules per rack, max.	8
Time of day	
Clock	
Software clock	Yes
 retentive and synchronizable 	No; Buffered: No, Can be synchronized: Yes
 Deviation per day, max. 	10 s
 Behavior of the clock following POWER-ON 	The clock continues at the time of day it had when power was switched
	off
Operating hours counter	
- Number	1
Number	
Range of values	0 to 2^31 hours (when using SFC 101)
	0 to 2^31 hours (when using SFC 101) 1 h
Range of values	
Range of valuesGranularityretentive	1 h
 Range of values Granularity retentive Clock synchronization	1 h
Range of valuesGranularityretentive	1 h Yes; Must be restarted at each restart

As MDL slaves	V
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Power supply to interface (15 to 30 V DC), max.	200 mA
Interface types	
• RS 485	Yes
Protocols	
• MPI	Yes
 PROFIBUS DP master 	No
 PROFIBUS DP slave 	No
Point-to-point connection	No
MPI	
 Transmission rate, max. 	187.5 kbit/s
Services	
 PG/OP communication 	Yes
— Routing	No
 Global data communication 	Yes
 — S7 basic communication 	Yes
— S7 communication	Yes; Only server, configured on one side
 S7 communication, as client 	No
 S7 communication, as server 	Yes
Communication functions	
PG/OP communication	Yes
Data record routing	No
Global data communication	
supported	Yes
Number of GD loops, max.	8
Number of GD hoops, max. Number of GD packets, max.	8
Number of GD packets, max. Number of GD packets, transmitter, max.	8
 Number of GD packets, transmitter, max. Number of GD packets, receiver, max. 	8
 Number of GD packets, receiver, max. Size of GD packets, max. 	
	22 byte
Size of GD packet (of which consistent), max. S7 basic communication	22 byte
	Yes
Supported User data per job, may	
User data per job, max. User data per job (of which consistent), may	76 byte 76 bytes 76 bytes (with X. SEND or X. DC)/\(\) 64 bytes (with X. DLIT or
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
 User data per job, max. 	180 byte; With PUT/GET
• • •	

 User data per job (of which consistent), max. 	240 byte; as server
S5 compatible communication	210 3310, 40 001101
supported	Yes: via CP and loadable FC
Number of connections	roo, the or and loaded to
• overall	6
usable for PG communication	5
— reserved for PG communication	1
adjustable for PG communication, min.	1
adjustable for PG communication, max.	5
usable for OP communication	5
reserved for OP communication	1
adjustable for OP communication, min.	1
adjustable for OP communication, max.	5
usable for S7 basic communication	2
reserved for S7 basic communication	0
adjustable for S7 basic communication, min.	0
adjustable for S7 basic communication, max.	2
·	2
S7 message functions	6
Number of login stations for message functions, max.	6 Vos
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	V 11 1 0 1 11
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	V
Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	v
• Forcing	Yes
• Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	v
• present	Yes
 Number of entries, max. 	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
 Number of entries readable in RUN, max. 	499
— adjustable	Yes
— preset	10
Service data	
can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.2 SP1 or higher with HW update
Programming	
Command set	see instruction list
 Nesting levels 	8
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	

— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
Know-how protection		
 User program protection/password protection 	Yes	
Block encryption	Yes	
Dimensions		
Width	40 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	270 g	

last modified: 1/16/2021 ☑